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Innovating Today, Building Tomorrow with Sunrise.

Comprehensive Solutions for Case Maker



Innovating Today, Building Tomorrow with Sunrise.



Achieve ESG Goals With US

Simplified Operations,
Seamless Automation

Maximize Efficiency,
Minimize Emissions

Equipment Versatility to
Accommodate Varied
Materials

Safety First Designs

Company Mission

With nearly 30 years of expertise, Sunrise Pacific Co., Ltd. stands out in the corrugated box making machinery industry. Our long-lasting global partnerships drive continuous quality improvement and market innovation.

We actively pursue machinery performance upgrades via automation and intelligent technologies, ensuring operational safety and stability. Committed to excellence, we simplify machinery operations, reduce operational skill barriers, and align our design with ESG principles for sustainable development and social values.

Business Philosophy

Sincerity

Wholehearted dedication, pursuit of excellence.

Innovation

Transform aspirations into tangible achievements.

Quality Assurance

Stringent quality control measures, ensure a consistent standard of quality assurance.

Credibility

Keep our promises, meet our commitments, remain focused on customer satisfactions.



Core Advantages



01

Leveraging resources for total corrugated box-making solutions.



02

Experience and customer-oriented management team.



03

Customer focus to deliver customized solutions.



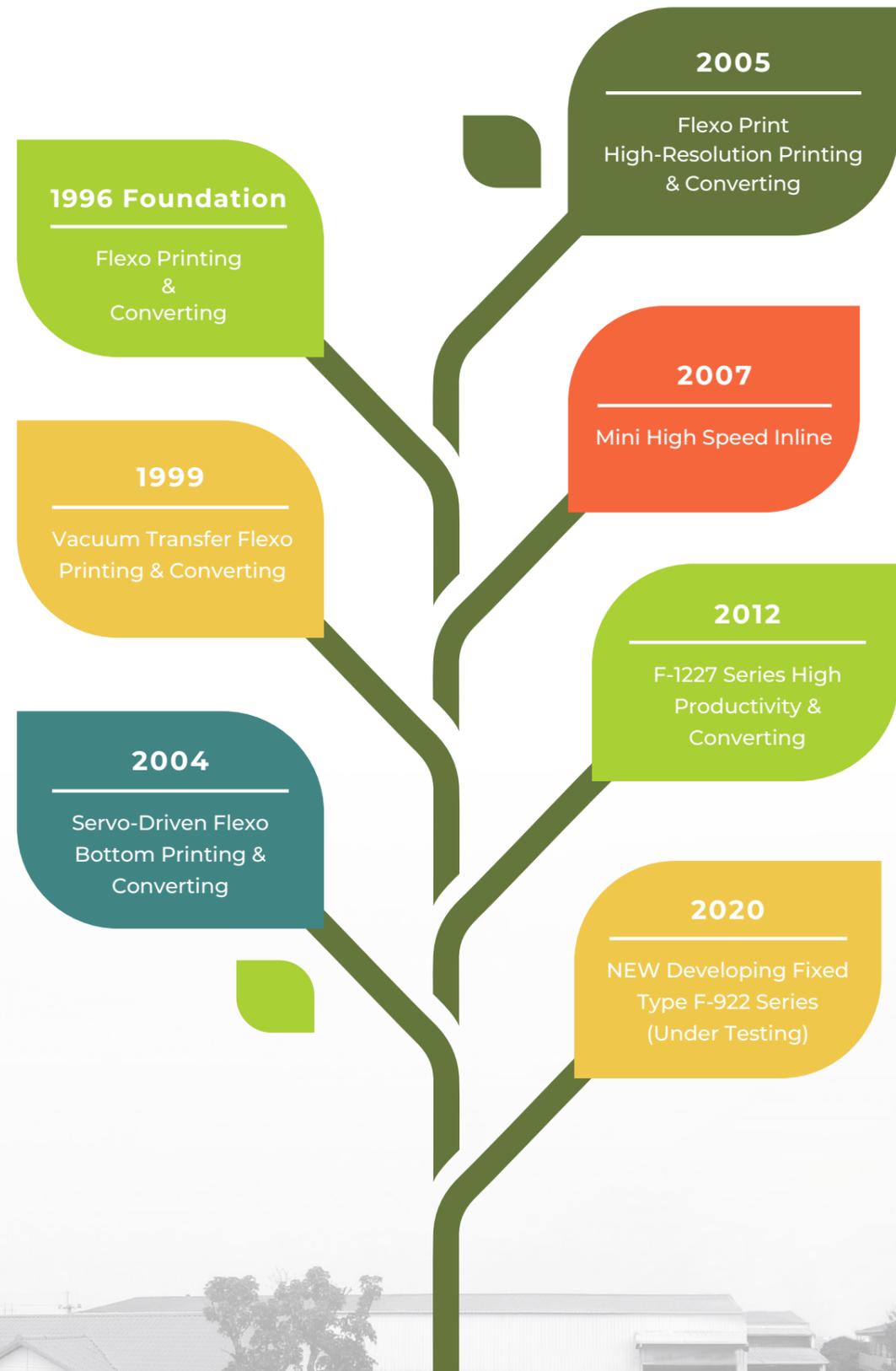
04

Integrating user experience and sustainability-focused design.



05

Continuous improving, achieving excellence.



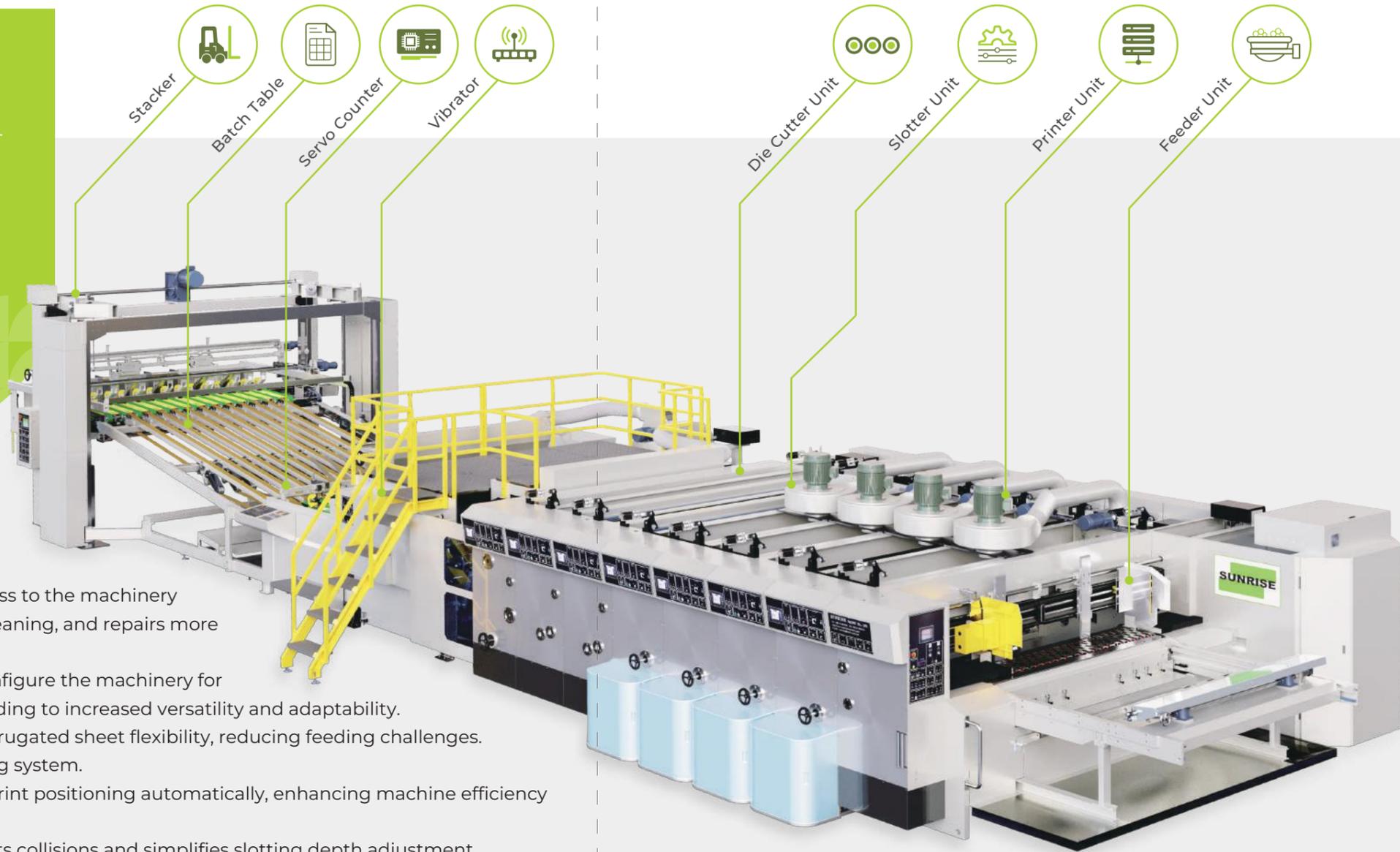
Corrugated boxes have various functions and are widely used across industries. They offer excellent protection for items during transportation and can be easily stacked, loaded, and stored. They are also ideal for retail displays as they attract consumers with attractive prints and advertising information. Moreover, they are environmentally friendly and sustainable due to their renewable and recyclable nature.

- Agricultural Produce Packaging
- Vegetable & Fruit Packaging
- Electronics Packaging
- Food Packaging
- Beverage & Drinking Water Packaging
- Industrial Products Packaging
- Postal and Courier Packaging
- Air Freight Packaging
- Sea Freight Packaging
- Household Goods Packaging
- Daily Necessities Packaging
- Other packaging boxes

Versatility and Material Adaptability : Powering Your Solutions

Available Models

S-925 / S-1227
S-1628 / S-1633

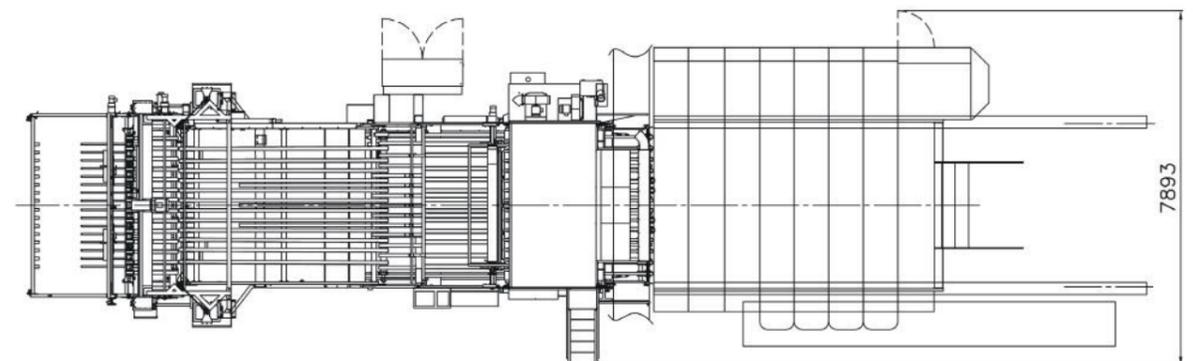
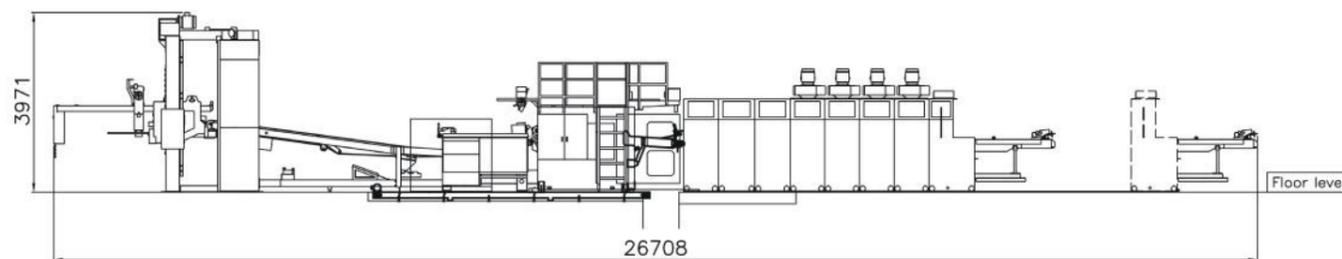


Main Features

- Open-close design facilitates easy access to the machinery components, making maintenance, cleaning, and repairs more convenient and efficient.
- Operators can quickly adjust and reconfigure the machinery for different production requirements, leading to increased versatility and adaptability.
- Sunrise's vacuum system improves corrugated sheet flexibility, reducing feeding challenges.
- Quick-lock or Matthews plate mounting system.
- "RETURN" function restores accurate print positioning automatically, enhancing machine efficiency and reducing waste.
- Dual-shaft slotting mechanism prevents collisions and simplifies slotting depth adjustment, saving operational time.
- The speed compensation control system ensures accurate alignment of linear speeds between the anvil cylinder, die cylinder and cardboard sheets.

Layout S-1633TV-CTK

Unit : mm



Available Models

F-1227

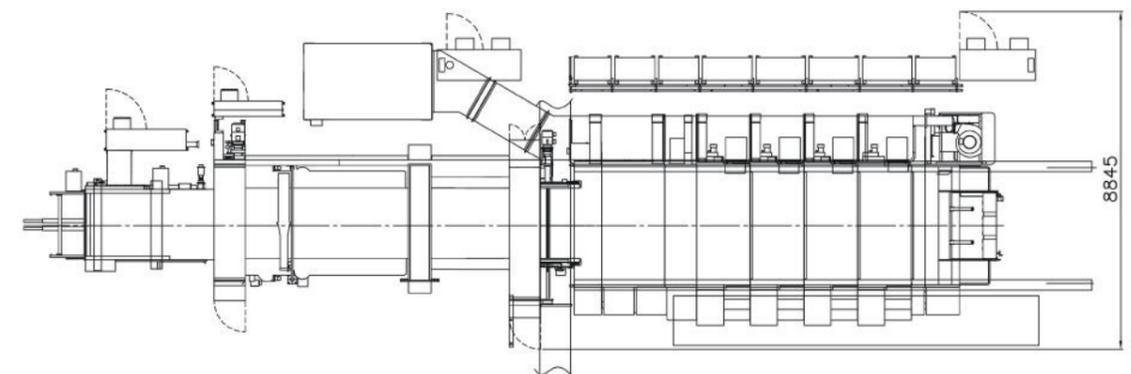
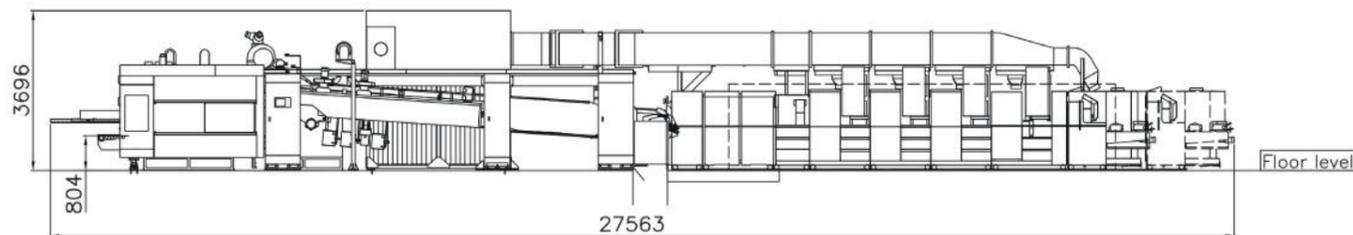


Main Features

- Going beyond the traditional fixed type designs.
- Equipped with a servo-driven feeding system adaptable to various corrugated sheet conditions.
- The servo-driven feeding mechanism minimizes potential damage to cardboard sheets.
- User-friendly interface features an automated one-press quick ink-wash and circulation system.
- Equipped with an auto-detect sensor in the ink supply system to ensure sufficient ink for anilox roll protection.
- Unique slotting mechanism significantly extending the lifespan of the slotting blades and ensure smooth operation.
- Trimming blade anvil grinding device for quick anvil resurfacing in 5-10 minutes.

Layout F-1227TV-FFG

Unit : mm



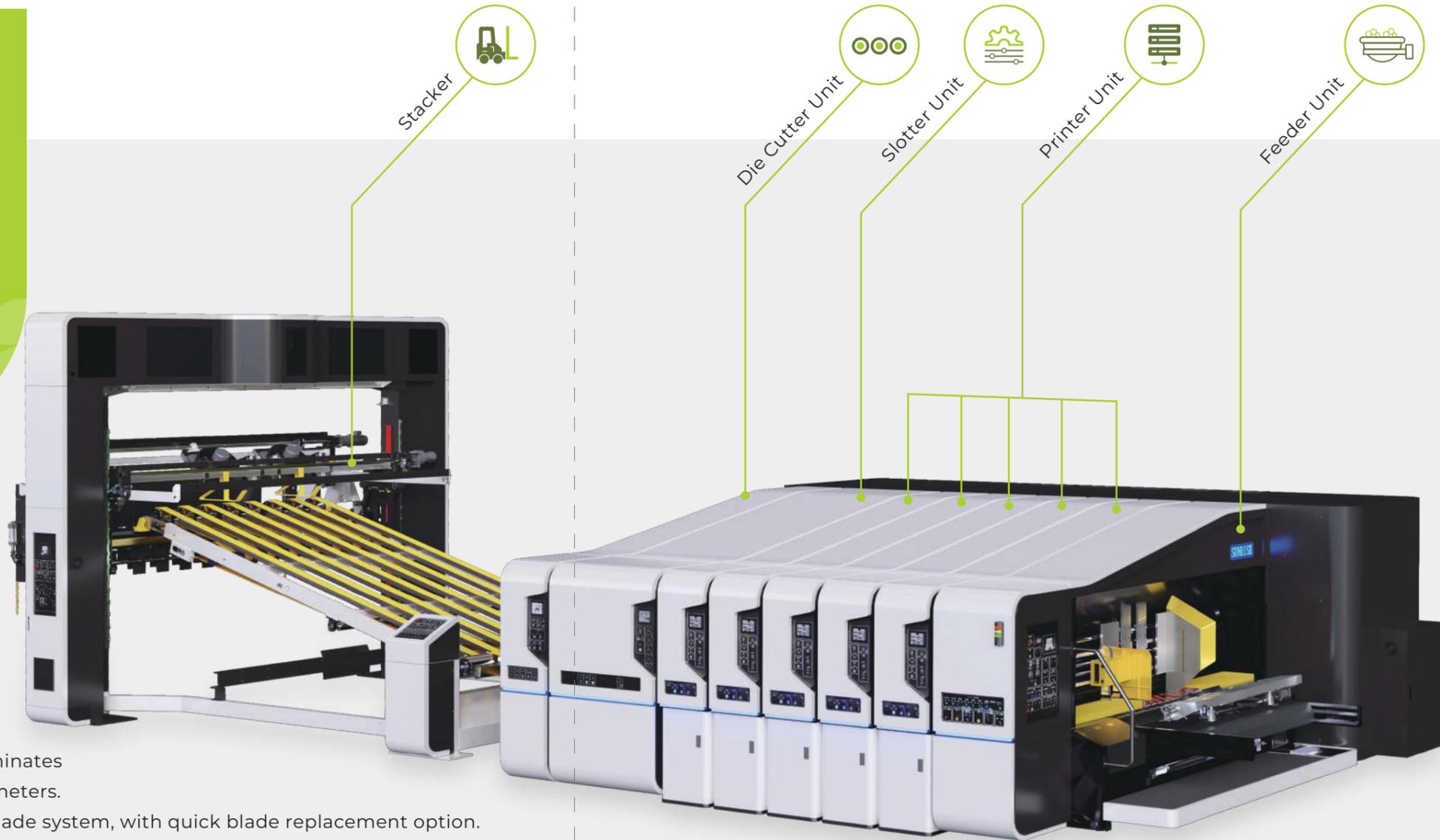
Simplify Operating : Effortless, Efficient, Automatic

Available Models

S-925 / S-1227

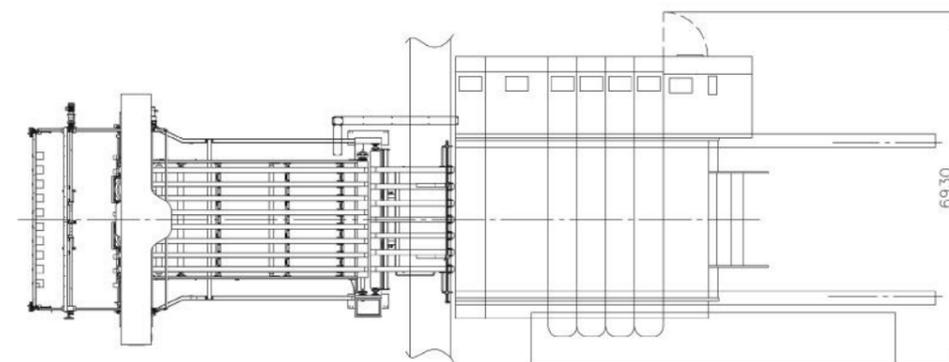
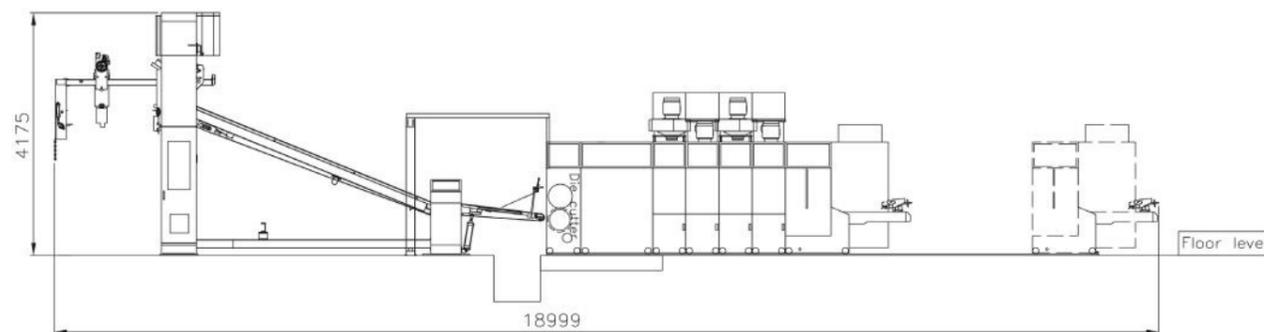
Main Features

- Achieving noise reduction and dust prevention through innovative designs.
- User-friendly control interface enhances efficiency and ease of operation.
- Automated ordering setup function eliminates manual adjustments for each unit parameters.
- Stable print quality ensured by doctor blade system, with quick blade replacement option.
- Simplified operations with automatic interpretation of slotting knife positions based box dimensions.
- Oscillating the anvil cylinder from side to side extends the lifespan of the anvil cover while improving die-cut efficiency and accuracy.



Layout S-1227TV-STK

Unit : mm

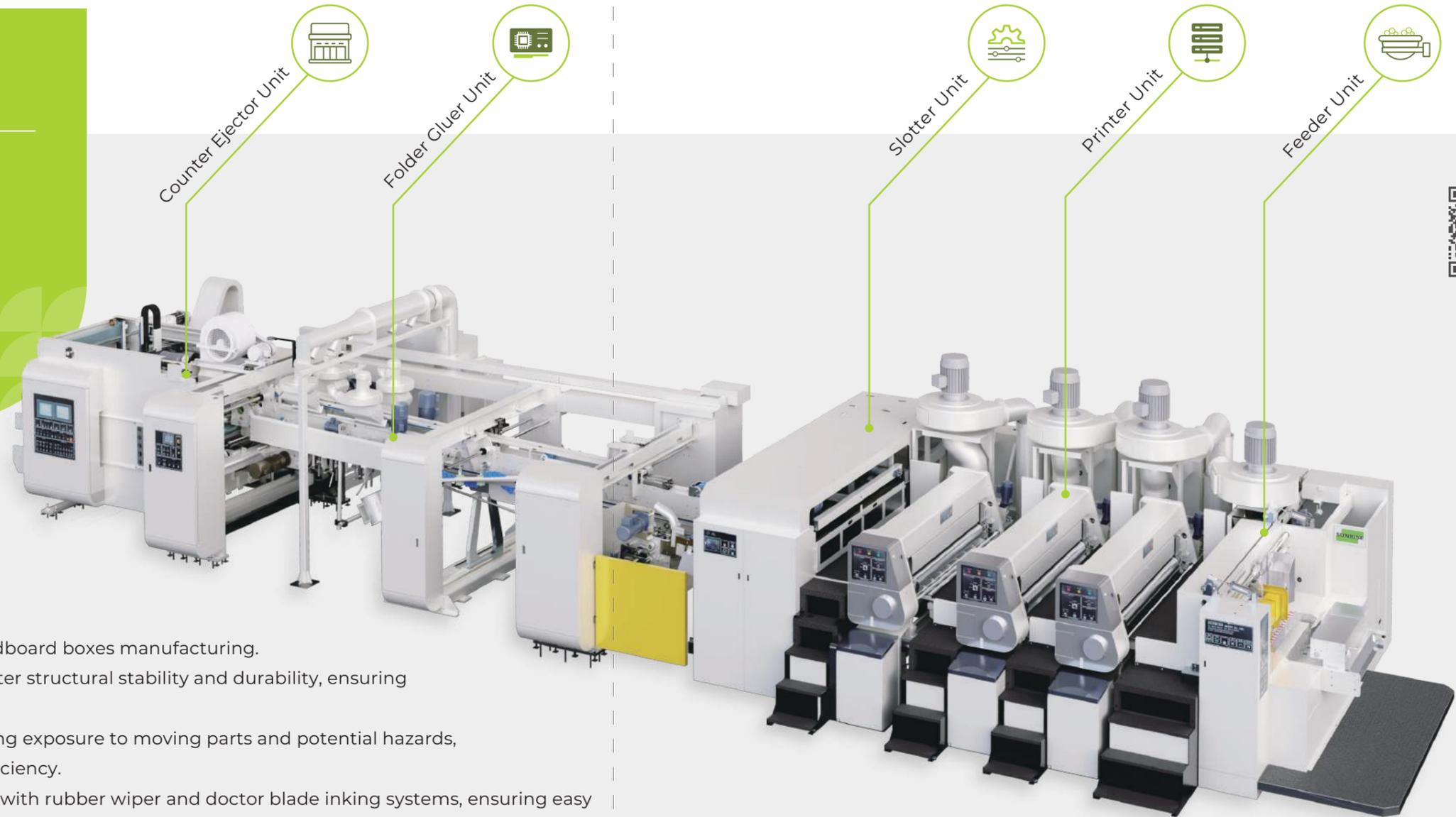


Maximize Efficiency, Small-sized Investment

Small Steps, BIG Gains

Available Models

F-618

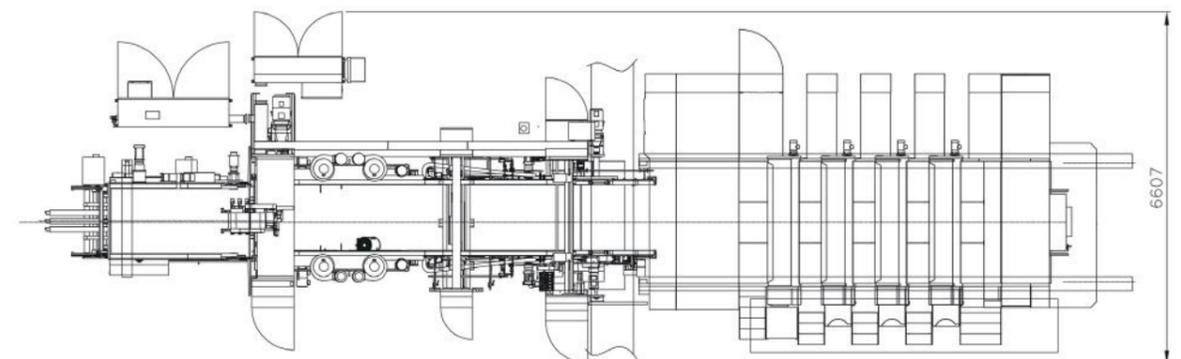
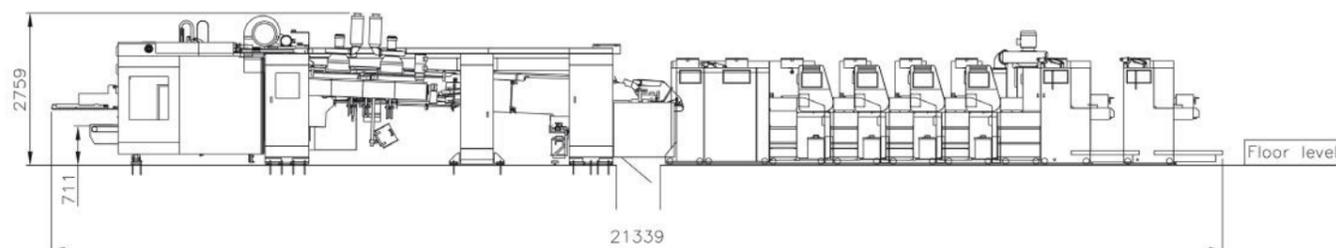


Main Features

- Specifically designed for small cardboard boxes manufacturing.
- Fixed machinery design offer greater structural stability and durability, ensuring reliable performance over time.
- Improve operator safety by reducing exposure to moving parts and potential hazards, while also enhancing workflow efficiency.
- Enhance your printing experience with rubber wiper and doctor blade inking systems, ensuring easy maintenance and extending the lifespan of your anilox roll.
- The durable slotting mechanism, featuring independent pre-creaser and creaser units, front and rear slot knives, and cardboard support shafts, ensures stability and efficiency in slotting and creasing.

Layout F-618TV-FFG

Unit : mm



Main Model	Unit : mm	F-618	F/S-925	S-1227	S-1628	S-1633	F-1227 High Productivity
1. Max. Cardboard Size (Continuous Feed)		600 X 1800	860 X 2500	1150 X 2700	1520 X 2800	1520 X 3300	1100 X 2700
2. Max. Cardboard Size (Skip Feed)		N/A	1200 X 2500	1600 X 2700	2000 X 2800	2000 X 3300	1250 X 2700
3. Min. Cardboard Size		200 X 455	270 X 750	340 X 750	450 X 750	450 X 750	340 X 750
4. Max. Print Area		600 X 1700	870 X 2400	1170 X 2600	1560 X 2700	1560 X 3200	1170 X 2600
5. Repeat Print Point		700	953	1272	1676	1676	1272
6. Suitable Cardboard Thickness		1.5 ~ 9	1.5 ~ 9	1.5 ~ 9	1.5 ~ 9	1.5 ~ 9	1.5 ~ 9
7. Min. Slotting width (Main mark Width)		110	220	220	270	270	220
8. Min. Slotting width (Side mark Width)		105	70 mm (without glue tab knife) 100 mm (with glue tab knife)	80 mm (No.3 Center Cutter without flap cutter) 100 mm (No.3 Center Cutter with flap cutter)			80 mm (No.3 Center Cutter without flap cutter)
9. Min. Slotting Width with No.5 Cutter (Side mark Width)		105	120	120	125	125	80
10. Min. Slotting Width with Folder Gluer (Side mark Width)		105	130	130	N/A	N/A	130
11. Max. Width of folding flap		45	45	45	45	45	45
12. Max. Die-Cutting Area		600 X 1400	900 X 2300	1200 X 2600	1600 X 2700	1600 X 3200	1200 X 2600
13. Gap width between screw holes (die-cutter wheel)		50 / Others (thecustomer can decide it as wishes)		50 / Others (thecustomer can decide it as wishes)			50
14. Front-Rear Direction (Die-Cutting Roll spin direction)		13 equal portions of Full Circle	18 equal portions of Full Circle	20 equal portions of Full Circle	26 equal portions of Full Circle	26 equal portions of Full Circle	20 equal portions
15. Max. Stacking Height		N/A	1800 (from the ground)	1800 (from the ground)	1800 (from the ground)	1800 (from the ground)	1800
16. S:Open / Close Type		N/A	Available	Available	Available	Available	N/A
17. F:Fixed Type		Available	Available	Available	N/A	N/A	Available
18. TV:Top Print BV:Bottom Print		TV	TV	TV / BV	BV	TV / BV	TV
19. FFG:In Line		Available	Available	Available	N/A	N/A	Available

Application

